# ILM(w).../Qx



**Self-Regulating Heating Tape Ex** 

100°C





Electrical heating tape for frost protection or temperature maintenance of instrument line, pipework, or vessels in safe or hazardous area.

- Automatically adjusts heat output in response to heated surface temperature.
- · Can be cut to length with minimal wastage.
- Suitable for light industrial and commercial applications up to 100°C.
- Full range of terminations, controls, accessories and approvals available.
- Will not overheat, even when overlapped.
- Available for 220...277V AC (110V...120V AC upon request)

#### **Description**

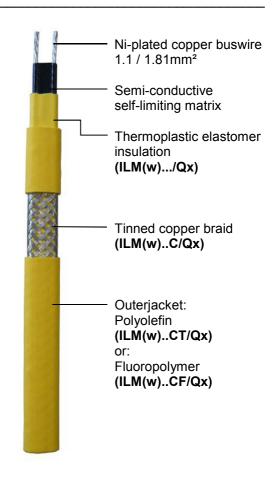
Quintherm ILM & ILMw is a medium industrial/commercial grade self-regulating heating tape that can be used for freeze protection or temperature maintenance of pipework or vessels in the construction and heavy industries up to and including 100°C which are not subject to steam cleaning.

It can be cut-to-length on site to match exact pipe lengths without any complicated design considerations.

ILM & ILMw is approved for use in non-hazardous, hazardous or corrosive environments to world-wide standards.

Its self-regulating characteristics improve safety and reliability. ILM & ILMw will not overheat or burnout, even if overlapped upon itself. Its power output is automatically self-regulated in response to pipe or heated surface temperature.

Installation of Quintherm ILM & ILMw is quick and easy, requiring no special tools or skills. Terminations, in-line splicing and power connection components are all available in convenient kits.



### **Options**

**ILM(w).../Qx** Base heating tape without any braiding or outerjacket. (only for non-Ex applications) (available upon special request)

**ILM(w)..C/Qx** Base heating tape with tinned copper braid providing mechanical protection or where Traced equipment does not provide an effective earth path, e.g. plastic or non-metallic pipework or surfaces.

(available upon special request)

**ILM(w)..CT/Qx** Base heating tape with tinned copper braid and thermoplastic outerjacket for added mechanical and light chemical protection.

**ILM(w)..CF/Qx** Base heating tape with tinned copper braid and fluoropolymer outerjacket for added mechanical and aggressive chemical protection.

## ILM(w).../Qx



#### **Technical Data**

Max. Exposure Temperature:

Power On: 100°C

Power Off:

100°C

Min. Installation Temperature: -40°C

Min. Operating Temperature: -65°C

Power Supply: 220-277VAC Cross Section: 1.1/1.81mm<sup>2</sup>

Max. Resistance of

Protective Braiding:  $\leq 18.2 \Omega/\text{km}$ 

Temperature Class: T4 up to ILM31...

T3 from ILMw45...

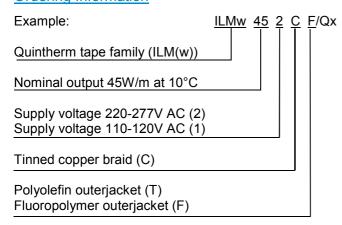
### Weights and Dimensions:

Туре	Dimensions Nominal (mm)	Weight kg/100m	Min. Bending radius (mm)	Gland size
ILM	10.5 x 3.75	5.7	25	M20
ILMC	11.5 x 4.75	9.5	30	M20
ILMCT	12.7 x 5.95	11.8	35	M20
ILMCF	12.7 x 5.95	12.6	35	M20
ILMw	13.2 x 4.3	8.7	25	M20
ILMwC	14.2 x 5.3	12.9	30	M20
ILMwCT	15.4 x 6.5	15.7	40	M25
ILMwCF	15.4 x 6.5	16.6	40	M25

## **Approval**

ATEX, IECEx, EAC

#### **Ordering Information**



#### **Further Information**

Please consult the installation instructions.

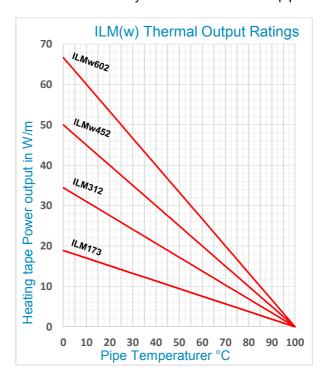
## Max. Cct Length (m) vs. MCB Size (A)

Type	Start Temp.	230V AC				
Туре		10A	16A	20A	25A	
ILM172	+10°C	76	120	148	148	
	0°C	62	98	122	148	
	-20°C	42	66	82	102	
	-40°C	28	44	56	68	
ILM312	+10°C	52	82	104	110	
	0°C	42	68	84	106	
	-20°C	28	46	56	70	
	-40°C	18	30	38	48	
ILMw452	+10°C	38	62	76	96	
	0°C	32	50	64	80	
	-20°C	22	34	42	52	
	-40°C	14	22	28	34	
ILMw602	+10°C	35	52	66	82	
	0°C	28	44	56	70	
	-20°C	20	32	40	50	
	-40°C	14	22	28	34	

For use with type "C" CB in accordance with EN60898-2:2006

## **Thermal Ratings**

Nominal power output at 230V AC, when ILM(w) is installed on thermally insulated carbon steel pipes.



## **Accessories**

A full range of accessories are available to complement our heating tapes, such as terminations, end seals, junction boxes and thermostats. Most items carry separate approvals where required for use in hazardous areas.